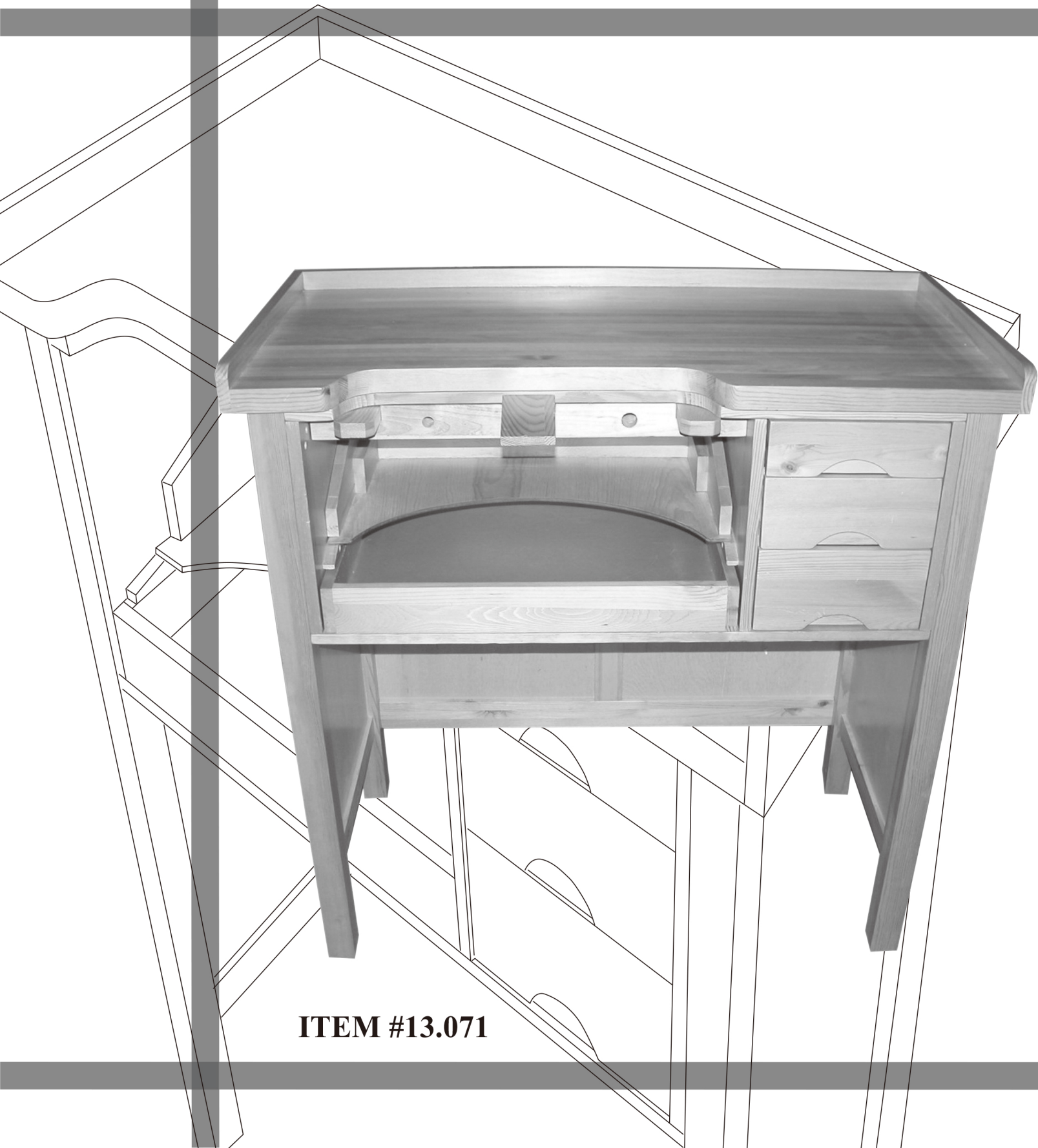




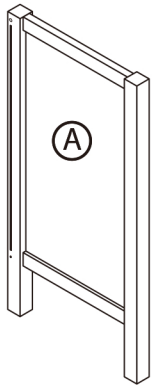
DELUXE JEWELER'S WORKBENCH



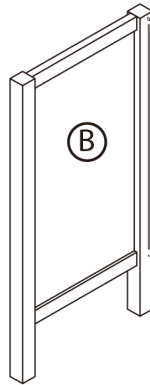
ITEM #13.071

PARTS IDENTIFICATION

RIGHT SIDE - 1



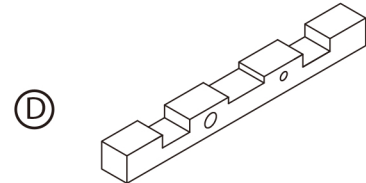
LEFT SIDE - 1



UPPER AND LOWER
CROSSBARS
(IDENTICAL) - 2



Upper Crossbar Measures
33" x 2 1/4" x 3/4"



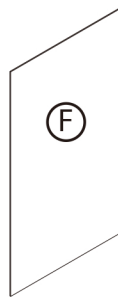
Bench Pin Holder - 1

REAR PANEL
SUPPORT BAR - 1

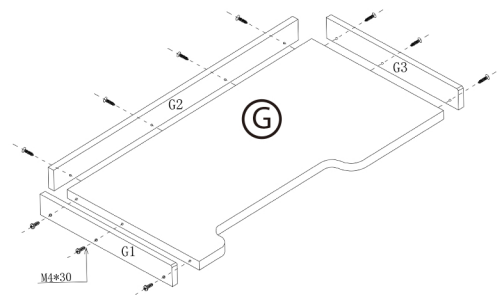


Measures
26" x 2 1/4" x 3/4"

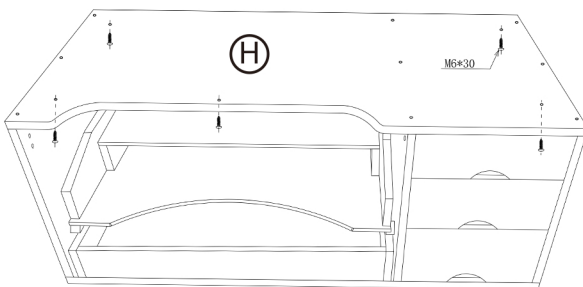
BACK PANELS
(IDENTICAL) - 2



BENCH TOP - 1



Bench Body



Assembly Tools Required

Allen Wrench – supplied
1/4" Flat Head Screwdriver
Phillips Head Screwdriver

Hardware - Shipped in top drawer

6PCS M6*60 bolts with cams

13PCS M6*30

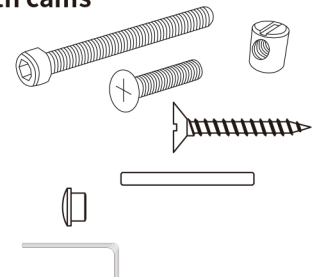
10PCS M4*30

8PCS M5*60

8PCS wood dowels

14PCS Caps

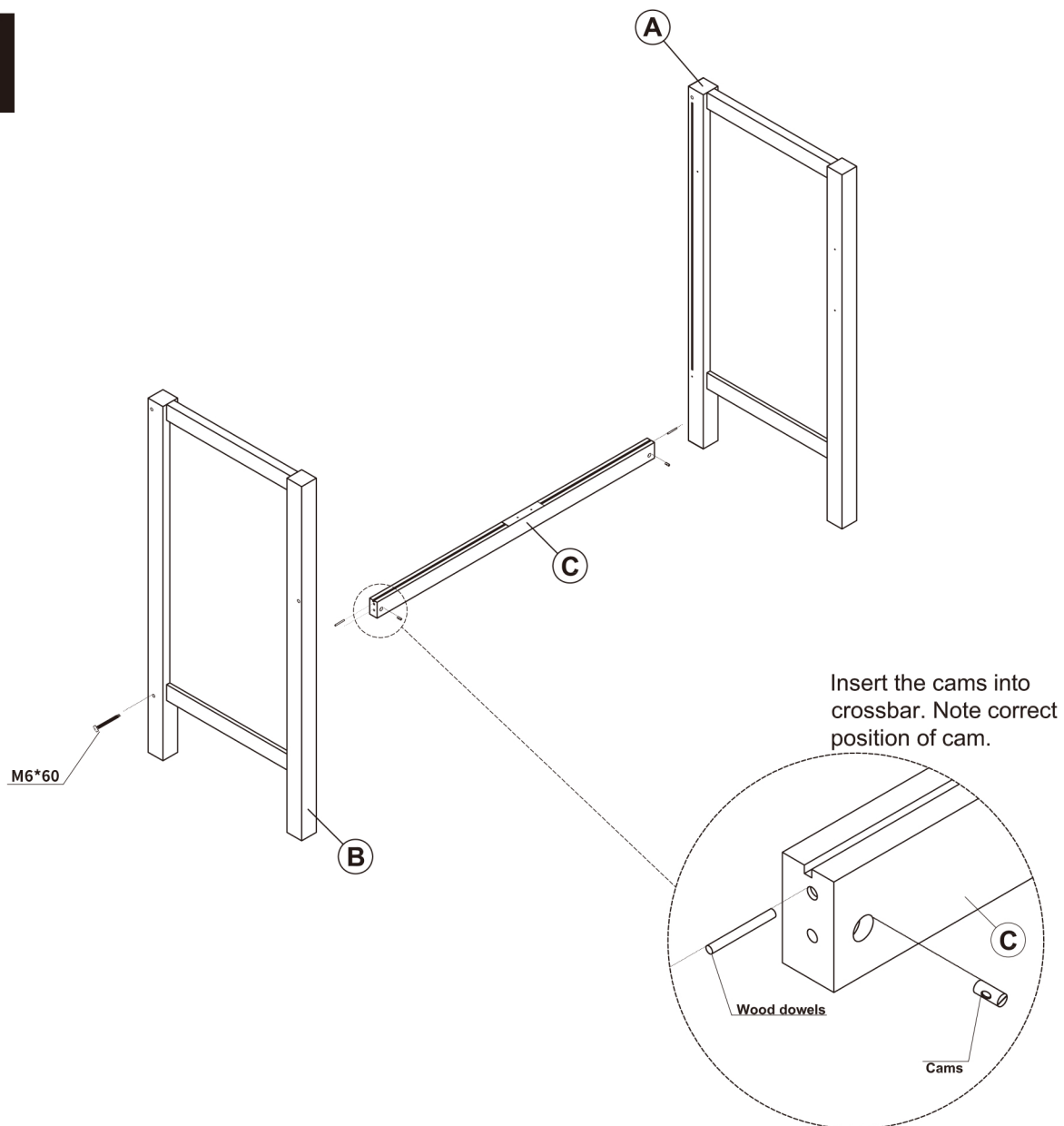
Allen Wrench



Note:

Each bench was test assembled at the factory. Humidity and temperature affect wood. Use the Phillips head screwdriver to help align all of the screw holes. Stick the screwdriver into the screw hole and locate the second hole. Wiggle the screwdriver until the holes are perfectly aligned. This will make assembly much easier.

1



PARTS IDENTIFICATION

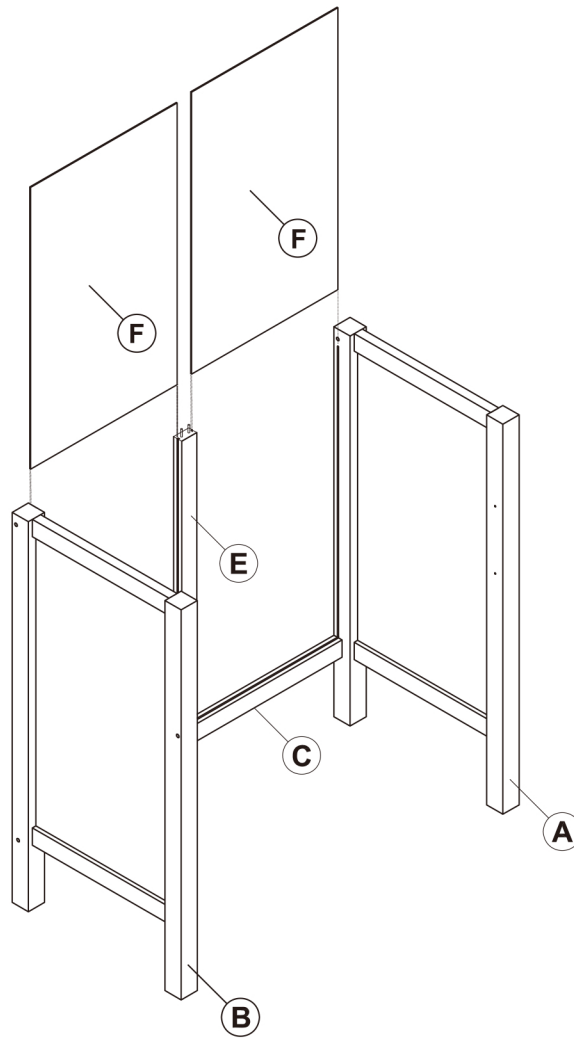
- A Right Side - (1)
- B Left Side - (1)
- C Upper and Lower Crossbars - (identical)

STAGE 1- Bench Body Asembling Step 1

Attach lower cross bar (C) to sides A and B.

1. Insert two cams into crossbar. Note correct position of cam as shown in illustration.
2. Insert wood dowels into top hole of crossbar. See illustration.
3. Fasten both sides to lower cross bar using M6*60 bolts. Bolts screw into cams. If alignment is not correct, adjust using screwdriver to rotate the cam. Do not fully tighten.

2



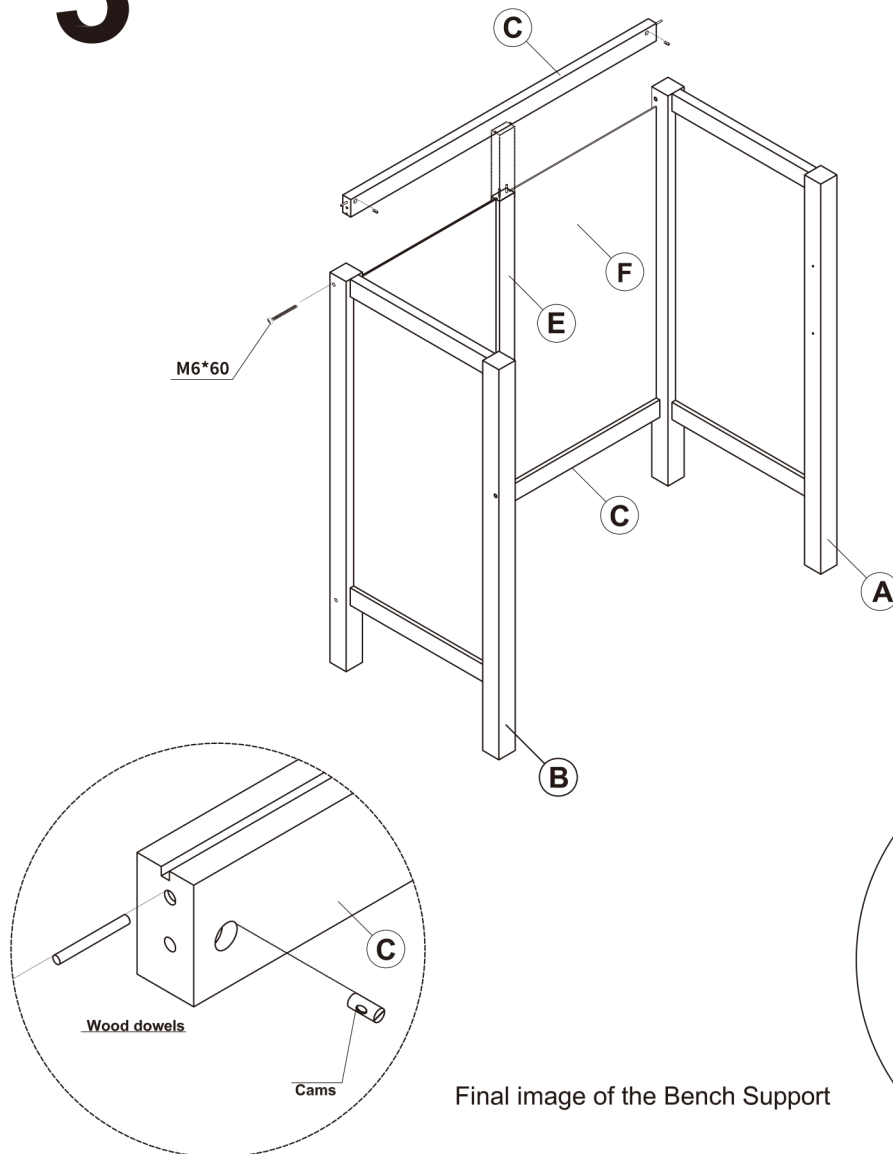
PARTS IDENTIFICATION

- A Right Side - (1)
- B Left Side - (1)
- C Upper and Lower Crossbars - (*identical*)
- D Rear panel suport bar - (1)
- E Back panels - (2 *pieces, identical*)

STAGE 1- Bench Body Asembling **Step 2**

1. Insert two wood dowels into one side of the Rear Panel Support Bar (E).
2. Attach to the lower cross bar.
3. Insert back panel (F) into rooves on right side (A), lower crossbar (C), and rear support bar (E).
4. Repeat for left side.

3



Final image of the Bench Support

PARTS IDENTIFICATION

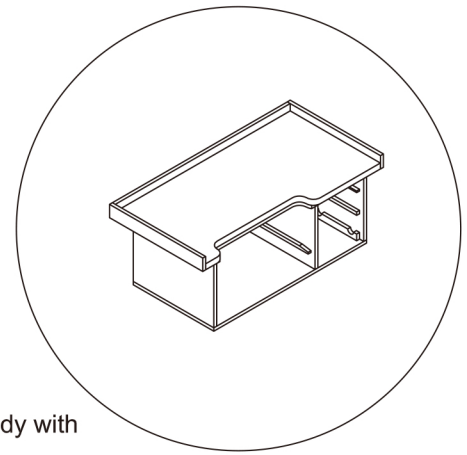
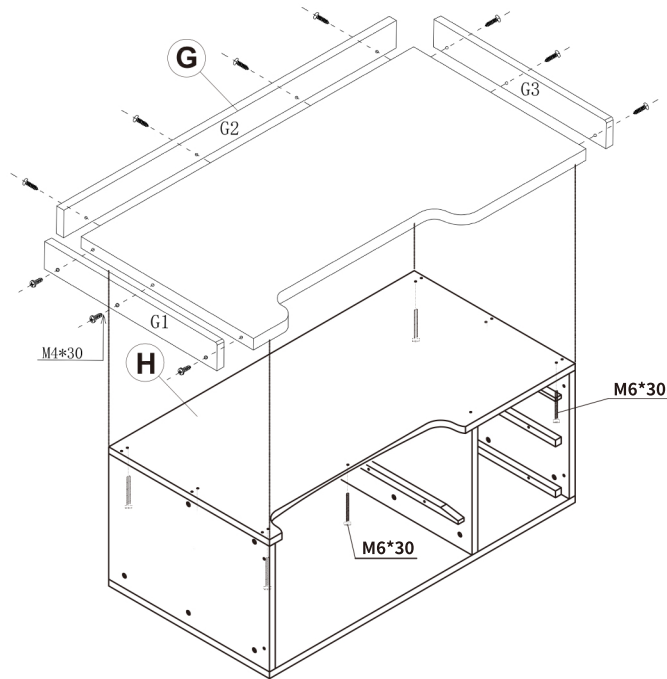
- A Right Side - (1)
- B Left Side - (1)
- C Upper and Lower Crossbars - (identical)
- D Rear panel support bar - (1)
- E Back panels - (2 pieces, identical)

STAGE 1- Bench Body Asembling Step 3

Attach upper crossbar (C) to sides A and B.

1. Insert two cams into crossbar. Note correct position of cam as shown in illustration.
2. Insert wood dowels into top hole of crossbar. See illustration
3. Fasten both sides to upper crossbar using M6*60 bolts. Bolts screw into cams. If alignment is not correct, adjust using screwdriver to rotate the cam. Tighten all bolts, top and bottom, tightly.

4



Final image of the Bench Body with the Bench Top attached

PARTS IDENTIFICATION

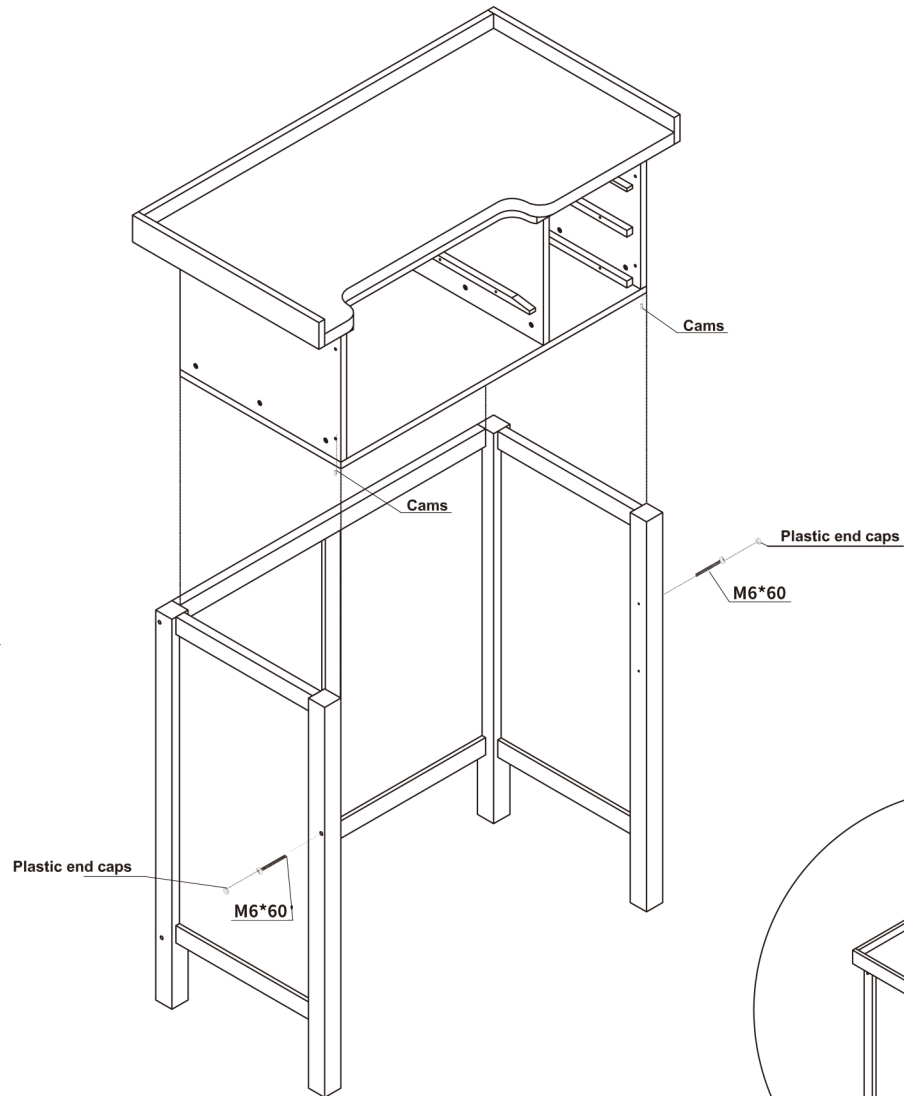
- H Bench body - (1)
- G Bench top - (1)

STAGE 2 - Bench Body Assembly

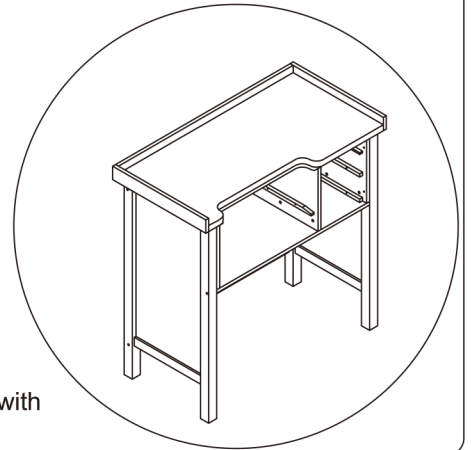
Step 3

1. Take out all the installed drawers.
2. Use M4*30 screws to install the table top surround on the table.
3. Attach bench top (G) to bench body using M6* 30 screws.

5



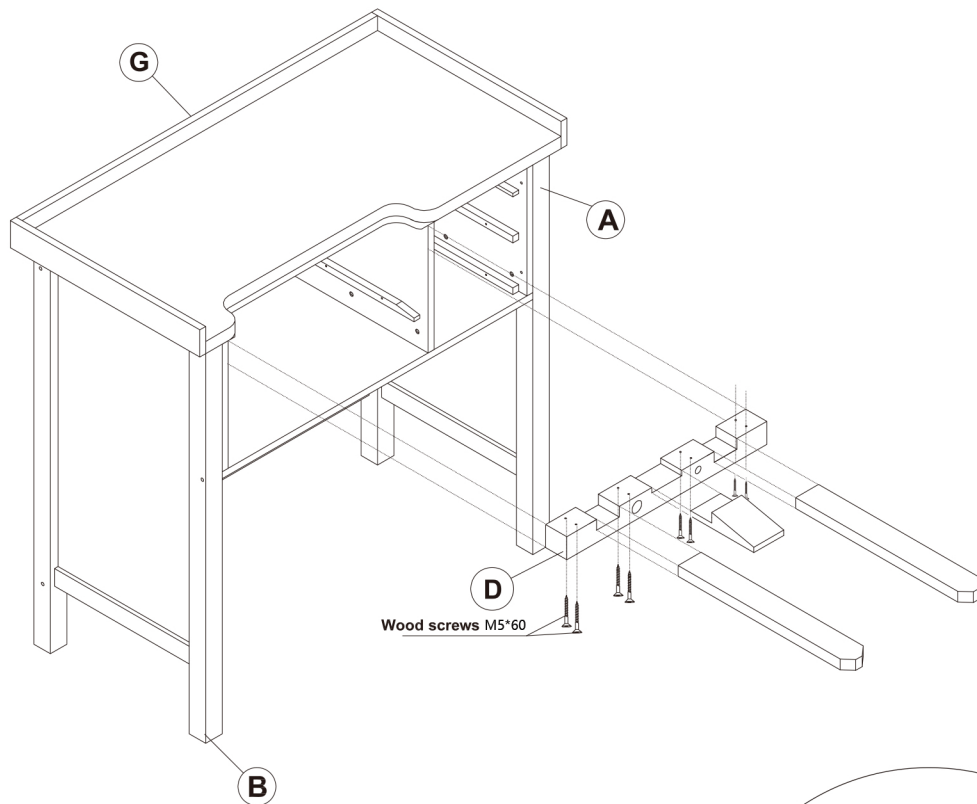
Final image of the Bench Body with the Bench Frame.



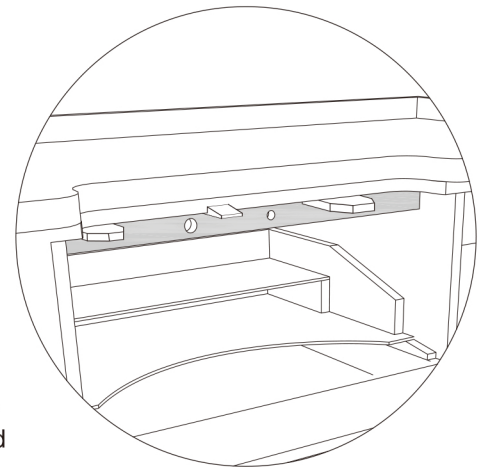
STAGE 3 - Attaching Bench Body to Bench Frame.

1. Fit bench body onto bench frame as shown.
2. Attach with eight M6*30 screws as shown.
3. Insert cams (2) into bottom of bench body.
4. Secure with M6*60 bolts.
5. Place plastic end caps on side panels.

6



Wood screws M5*60



Final image of the
drawer assembled

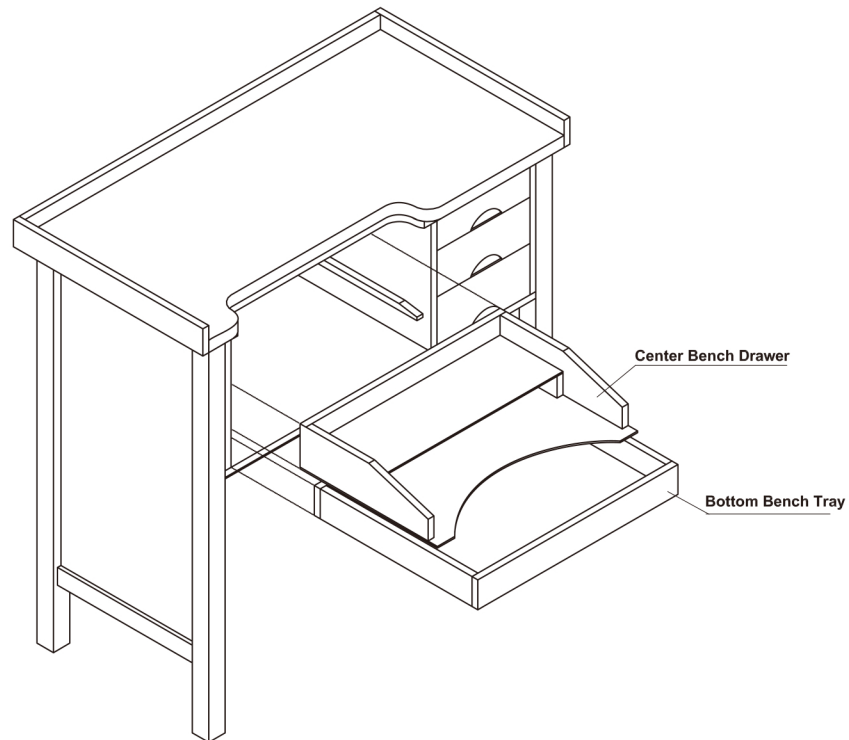
PARTS IDENTIFICATION

- A Right Side - (1)
- B Left Side - (1)
- G Bench top - (1)
- D Bench pin holder - (1)

STAGE 5 - Bench Pin Holder Attachment

1. Attach Bench Pin Holder (D) using eight M5*60 wood screws. See diagram.

7



PARTS IDENTIFICATION

Right Side - (1)

Left Side - (1)

Bench top - (1)

STAGE 6

1. Insert the Center Bench Drawer above the Bottom Bench Tray into the larger desk compartment by placing them onto the drawer tracking.

8



© COPYRIGHT 2025 Grobet File Company of America, Inc.
750 Washington Avenue • Carlstadt, New Jersey 07072
PHONE: 201-939-6700