

FOREDOM[®]

MALC30

Jumbo Work Chamber with Light

Assembly Instructions

Tools required: Phillips Head Screwdriver

1. Do not fully tighten the screws until Step 5. Place the Bottom Panel on a flat surface and attach the bottom section of the Right Panel by threading four Screws through the aligned holes using a screwdriver. Left and Right **Panels are not interchangeable**. Be sure you have the correct panel in place (Left on the left and Right on the right). The Rear Mounting Bracket needs to be vertical.

2. Repeat Step 1 with the Left Panel.

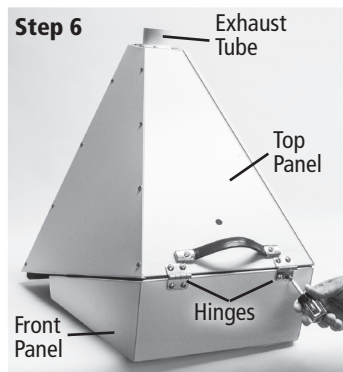
3. Attach the Top Panel (it has two hinges) to the side panels by threading eight screws through the aligned holes, four on the right and four on the left.

4. Attach the Back Panel to the four large panels by threading eight screws through the aligned holes. The Back Panel is attached to each of the four panels by two screws each.

5. Flush up the five panels and now tighten all 24 screws connecting them.

6. Attach the Front Panel with Shield to the Top Panel by the Hinges. Thread four screws through the Shield Hinges, two screws for each hinge.

Photo at right shows an easier way to align the screws in the holes: Place the Front Panel face down on a large flat work surface. Turn the assembled five panels so that the Back Panel (with exhaust tube) is pointing up and the Hinge edge of the Top Panel lines up with the holes in the top edge of the Front Panel.

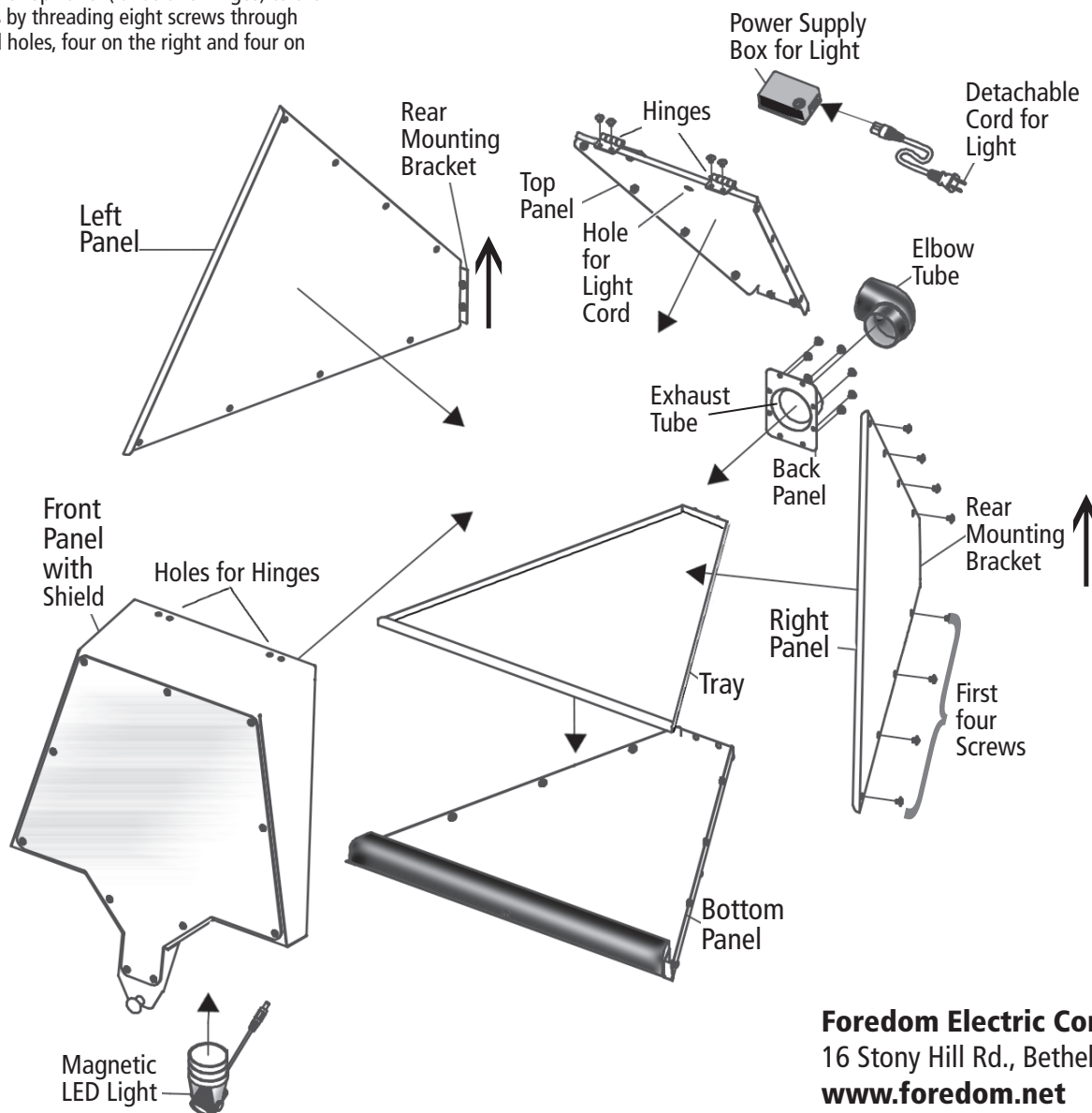


7. Open the Work Chamber and place the Tray inside on top of the Bottom Panel.

8. Place the magnetic LED Light inside the Chamber where desired and thread the light cord through the hole in the Top Panel to plug into the Power Supply Box which mounts magnetically on the outside of either side panel. It has the light switch and outlets for both plugs.

9. Plug both the light cord and the power cord into the Power Supply Box.

10. Insert the Elbow Tube into the Exhaust Tube in the Back Panel for connection to Foredom's MADCH20 or other dust collection system.



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