Blue Shine Pro Polisher (#23015R)

The Blue Shine Pro Polisher is designed to be used as a polishing tumbler to finish parts to a high luster. This unit cannot be operated wet. This machine can be operated with any dry media. Add dry media to the tumbler bowl until it is half to three-quarters full and place the parts inside. The Polisher is provided with a transparent lid that can be used during the process time and an in line on/off switch. Typical cycle time: 3-8 hours. Longer cycles will not harm parts, only enhance the luster.

Caution

We recommend that the tumbler be placed on a solid floor, away from any combustible materials.

If the tumbler must be used on a bench, it should be blocked to prevent any accidents. Do not cover tumbler with anything to insulate the noise (blanket, box, etc.)
as it could overheat and be a fire hazard.

Always plug the power cord into a grounded three-pronged outlet to prevent a possible electric shock.

Assembly Instructions

1. Remove the main post from the parts bag and install the flanged hex nut. Thread it about 1" onto either end.

2. Install the main post into the threaded insert in the center of the tumbler base. Turn the main post clockwise into the insert by hand until it stops, approximately 5 turns. Using a wrench, tighten the flanged hex nut down firmly against the tumbler base to lock the main post in place.

3. Install the bowl by sliding it over the main post.

4. Install a rubber well nut, flange down, onto the main post and thread it down until it contacts the bowl, then tighten it approximately 1 to 2 additional turns.

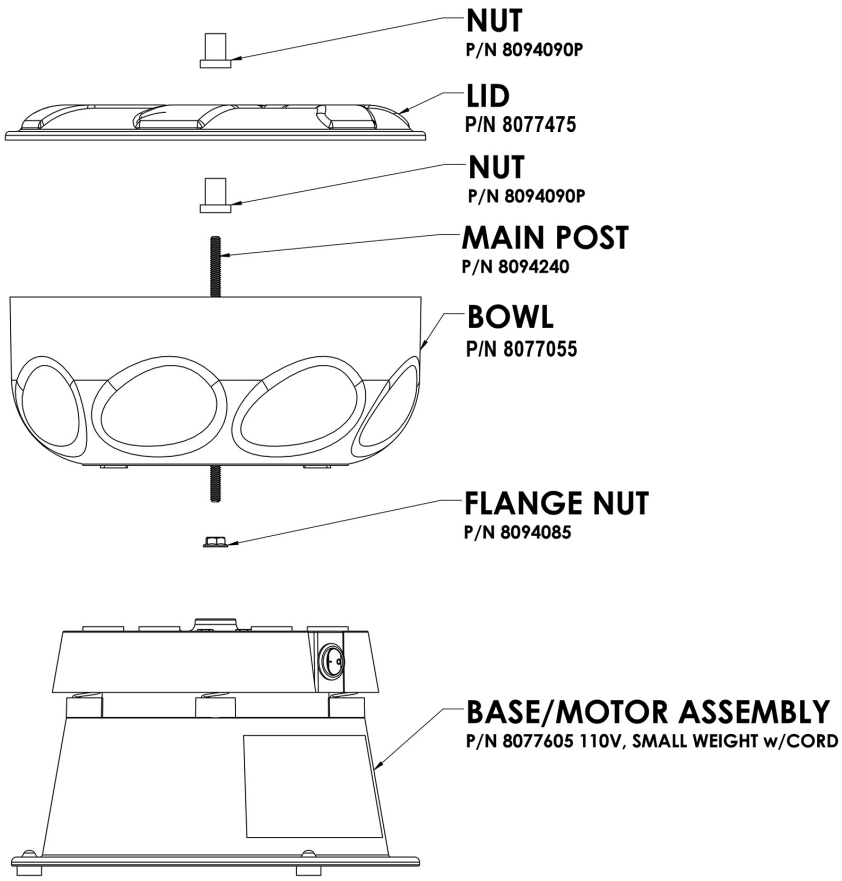
5. It is essential that the rubber well nut be snug enough to tightly hold the bowl against the tumbler base. If the bowl becomes loose, polishing action will be reduced and the vibration of the unit will increase. Prolonged use with a loose bowl could damage the bowl and/ or the tumbler.

6. The cover will be installed after the bowl is filled with media and parts. Use the second rubber well nut to secure the cover onto the bowl. Note that the well nut does not need to be as tight on the cover as it is on the bowl. Snug it down against the cover. If the cover rattles or moves, tighten the nut a little more.

Media

Raytech Dri Shine III - Universal fast-acting dry polish for brass, silver, copper, titanium, stainless steel, etc. Clean to use. Formulation has a corn cob base with pointed irregular particles. Comes in a 15 lb (41266R) or 30 lb (41277R) bucket

Replacement Parts



RAYTECH
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Blue Shine Pro Polisher

Instruction Manual

SAVE THESE INSTRUCTIONS

At Raytech Finishing Systems, customer satisfaction and quality are our top priorities. If you are experiencing any problem with this product, DO NOT RETURN IT TO YOUR RETAILER. Please, let us help. If the item has a missing part, is damaged, or if you need help with the instructions, Call us toll-free at **1-800-225-9626** Monday - Friday 9:00am-4:15pm (EST) or go to our website at **www.raytech-ind.com** and click on the Quick Link at the bottom right that says “Contact Us”.

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